

# NATIONAL VOCATIONAL TRAINING INSTITUTE

# **TESTING DIVISION**

### TRADE TESTING REGULATIONS AND SYLLABUS

TRADE: REFRIGERATION AND AIRCONDITIONING SERVICING

LEVEL: CERTIFICATE ONE

#### A. INTRODUCTION

i. The review of this syllabus has been generally influenced by the demands of industries due to its continuous change as a result of technological advancement and the changing needs of society.

It was also influenced by the TVET reforms under the directions of the new educational reforms with the view to opening up further education and training opportunities to TVET graduates. the certificate ONE syllabus is designed to respond to the following level descriptors:

QUALIFICATION	KNOWLEDGE LEVEL	SKILLS AND ATTITUDE:
Certificate 1	1. To demonstrate a broad knowledge	1. Require a wide range of
	base incorporating some technical concepts.	technical skills
	-	2. Are applied in a variety of
	2. To demonstrate knowledge of the theoretical basis of practical skills.	familiar and complex contexts with minimum supervision.
	3. To demonstrate knowledge in numeracy, literally, IT and	3. Require collaboration with others
	Entrepreneurial skills	in a team

ii. The syllabus is aimed at providing Knowledge in the safe handling and uses of Refrigeration and Airconditioning tools and equipments, materials and gasses, troubleshooting, energy saving methods and also uses of environmentally friendly substances.

### B. GENERAL OBJECTIVES

On completion of this course, the trainee should be able to understand and apply:

- i) general workshop practice and safety precautions
- ii) the handling and use of oxygen/acetylene torch
- iii) safe work practice and electrical codes
- iv) the principles in Refrigeration/Airconditioning Installation
- v) the principles of food preservation
- vi) the safe handling of refrigerants and its uses
- vii) and appreciate cleanliness after service

#### C. THE COURSE COMPONENTS

Trade Theory
Science and Calculation
Trade Drawing
General Paper
Trade Practical

EXAMINATION: The candidates would be examined in the FIVE components listed in 'C' above.

Practical work must be carefully planned to illustrate application of the theory and to provide maximum opportunity for shop practice, laboratory work and demonstration.

# D. KNOWLEDGE AND SKILLS REQUIREMENT

The prime objective of the programme is to provide knowledge and skills of the trade in a manner that will best meet the needs of the trade as well as industries using professional equipments

#### E. ENTRY TO THE COURSE

Minimum education: Must have passed JHS or SHS examination. However, the selection of the students for the course is within the discretion of the head of the institution.

### F. ELIGIBILITY FOR ENTRY TO EXAMINATION

Candidates may enter for examination only as internal candidate; that is those who at the time of entry to the examination are undertaking (or) have already completed the course at an approved establishment.

### G. EXTERNAL EXAMINERS

The practical work of candidates will be assessed by an external examiner appointed by the Trade Testing Commissioner.

### H. EXAMINATION RESULTS AND CERTIFICATES

Each candidate will receive record of performance given the grade of performance for the components Taken. These are:

- i) Distinction
- ii) Credit
- iii) Pass
- iv) Referred/Failure

Certificates would be issued to candidates who pass in all the components.

### NOTE:

All Technical and Vocational trainees who aspire to take advantage of the opportunities opened to them in the educational reforms should NOTE that, for a trainee to progress to certificate Two (2) a pass in Certificate One (1) is compulsory.

### I. APPROVAL OF COURSE

Institutions or other establishments intending to prepare trainees for the Examination must apply to:

THE COMMISSIONER
TESTING DIVISION
NVTI HEAD OFFICE
P. O. BOX MB 21, ACCRA

#### J. ACKNOWLEDGEMENT

NVTI wishes to acknowledge the preparatory material done by the team of Experts, which have been incorporated into this syllabus.

Ms. Lydia Toku - Diploma (Ed.) Ref.III

Mr. Frank Davies Agamah (B Tech. Ed) UK

Mr. Robert Amontcho (F.T.C.)

Government's desire to improve the lot of Technical/Vocational Training, which led to the preparation of this syllabus, is hereby acknowledged.

### K RECOMMENDED BOOKS

- 1. Principles of Refrigeration by C. Thomas Oliver
- 2. Ref and Air-conditioning Tech. (MOTIVATE) By N. Cook
- 3. Fundamentals of Refrigeration & Airconditioning by Billy Langley
- 4. Refrigeration and Airconditioning Technology: by William C. Whitman

- 5. Processes and Materials by Chapman
- 6. Tropical Refrigeration & Airconditioning by L.W. Cottel and S. Olarewaju
- 7. Refrigeration & Airconditioning and Cold Storage by Raymond Gunther
- 8. Engineering Science by Hughes and Hughes
- 9. Fundamentals of Automotive Air Conditioning by Boyce H. Dwiggins
- 10. Engineering Drawing and Construction by L.C. Mott
- 11. Internet

### LIST OF TOOLS AND EQUIPMENT

- 1. Long Nose Plier
- 2. Plier (Combination)
- 3. Side Cutting Plier
- 4. Hacksaw Frame and Blades
- 5. Hammer (Ball pein)
- 6. Hammer (Claw)
- 7. Mallet
- 8. Flare Nut Wrench
- 9. Ratchet Box Wrenches
- 10. Tube Cutter
- 11. Set of Flaring Tools
- 12. Set of Swaging Tools
- 13. Tube Bender (Mechanical)
- 14. Bending Springs / All Sizes
- 15. Manifold Gauge/hoses
- 16. Ohmmeter
- 17. Voltmeter
- 18. Clamp-on ammeter
- 19. Set of screw drivers
- 20. Set of hexagonal wrenches
- 21. Set of adjustable wrenches
- 22. Electric hand drill (power)

- 23. Oxy-acetylene welding set/nozzles
- 24. Vacuum pump
- 25. Recovery machine
- 26. Charging scale
- 27. Leak detectors
- 28. Belt tension gauge
- 29. Revit gun
- 30. Bench vice
- 31. Various hand files
- 32. Pinch-off tool
- 33. Set of allen wrenches
- 34. Junior hacksaw
- 35. Thermometer (calibrated and digital)
- 36. Sling psychrometer
- 37. Cold chisel (all sizes)
- 38. Tap/die stocks
- 39. Wire brushes
- 40. Concrete cutting machine/cutting disk

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
1.0.	GENERAL WORKSHOP PRACTICE	Rules and regulations	<ul> <li>Safety precautions</li> <li>First Aid</li> <li>Electric shock</li> <li>Burns</li> <li>Workshop arrangement and cleanliness</li> </ul>	Discussion on workshop safety rules and regulations
2.0	TOOLS, INSTRUMENTS AND EQUIPMENT	Common tools, instruments and equipment	<ul><li>Identification</li><li>Selection</li><li>Uses</li><li>Care</li><li>Maintenance</li></ul>	Discussion on uses of common tools, equipment and instrument
3.0	OXY-ACETYLENE EQUIPMENT	Handling of oxy-acetylene equipment  Transporting Processes	<ul> <li>Hose colour code</li> <li>Opening and closing of the regulators</li> <li>Purpose of check valve</li> <li>Set the flames i.e.         <ul> <li>Neutral flame</li> <li>Carbonizing flame</li> <li>Oxidizing flame</li> </ul> </li> </ul>	Explain parts and functions, and demonstrate various processes
4.0.	PHYSICAL PROPERTIES OF METALS	Properties of metal  Ferrous metal  Non ferrous metal	<ul> <li>Elasticity</li> <li>Ductility</li> <li>Toughness</li> <li>Brittleness etc.</li> <li>E.g. of ferrous metal</li> <li>Steel, high carbon-steel etc.</li> <li>E.g. Non ferrous metal</li> <li>Aluminium</li> <li>Lead</li> <li>Copper etc.</li> </ul>	Identification of ferrous/ non ferrous materials  Laboratory experiment on material properties

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
5.0.	PLASTICS	Plastic materials	Differentiate between	Discussion with trainee
			• Thermoplastic plastics	on different types of
			Thermosetting plastics	plastics and uses
6.0.	ELECTRICAL	Importance of colour coding	Explain	Lecture/discussion on
	COLOUR CODING		Colour coding	colour coding of
			Single phase	electrical wires
			Three phase	
7.0.	TERMINAL	Identify terminals	Terminals of:	Lecture and discussions
	IDENTIFICATION	L. N. E. (Live, Neutral, Earth)	i. Single phase motors	
			ii. Three phase motors	
8.0	OVERLOAD	Working principle of overload	<ul> <li>Explain the work of overload</li> </ul>	Lecture/Discussion
	PROTECTORS	protectors	protectors	using chart or real
			Types of overload protectors	objects
9.0	COMPRESSORS	• Types	Distinguish between	Explain/discuss using
		<ul> <li>Classification</li> </ul>	<ul> <li>Reciprocating compressor</li> </ul>	real objects as in sub
			<ul> <li>Rotary compressor</li> </ul>	point
			Hermetic compressor	
			Semi-hermetic compressor	
10.0	EVAPORATORS	• Types	Distinguish between:	Explain/discuss using
		Classification Types	• Flooded	chart or real objects
		31	Dry or direct	
			Forms or styles:	
			Bare tube	
			Plate surface	
			• Finned	
11.0	CONDENSERS	Type of condensers	Distinguish among	Lecture/discussions
			Air cooled	with chart or real
			Water cooled	objects.
			Evaporative	

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
12.0	FLOW CONTROLS	Types of flow controls	Explain the various types of flow controls:  Capillary tube A.E.V T.E.V. Hand expansion valve	Lecture/discussion with real objects
13.0	COOLING TOWERS	The function of a cooling tower	Explain the types:  Natural Induced or forced	Lecture/discussion and plan tour to Industrial site.
14.0	REFRIGERANTS	Handling and storage of refrigerants	<ul> <li>Explain the following refrigerants:</li> <li>Hydro carbons</li> <li>Azeotropic mixtures</li> <li>Ozone friendly refrigerants</li> <li>Cylinder colour code of refrigerants</li> <li>Properties of refrigerants</li> <li>Specific uses</li> <li>Chemical name of refrigerant</li> <li>Chemical formulae of refrigerants</li> <li>Boiling and freezing point of refrigerants</li> <li>State the EPA regulations on venting refrigerant vis-à-vis penalty there of.</li> </ul>	Lecture and discussion as in sub points

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ITEM	TASK	CRITICAL POINTS	SUB POINTS	TECHNIQUES
15.0	BASIC	The working principles of	The basic principles of refrigeration	Lecture/Demonstration
	REFRIGERATION	refrigeration cycle	Explain refrigeration cycle	
	CYCLE		Determine the state and	
			conditions of refrigerant at	
16.0	DDDDIGDD AMION	TN C C.1	various point in t he system	7 / / 1:
16.0	REFRIGERATION	The function of the various	The function of the various	Lecture/discussion with
	ACCESSORIES	accessories	refrigeration accessories:	real objects
			• Driers	
			• Accumulators	
			• Mufflers	
			Oil separators	
			• Sight glasses	
			Check valve	
			• Etc	
17.0	CHARGING OF OIL	The importance of oil in the	The methods of charging oil	Lecture/discussion
		compressor	• The purpose of oil in the	
			compressor	
18.0	DEHYDRATION	Understand dehydration	The purpose of:	Lecture/discussion
			Adsorption Desiccants	
			Absorption Desiccants	
19.0	LEAK DETECTION	The various leak detection methods	Explain methods of leak detection:	Lecture/discussion
			Soap solution	
			Halide torch	
			Litmus paper	
			Electronic leak detector	
20.0	EVACUATION	Methods of evacuation	• The methods of evacuation	Lecture/discussion
			The importance of evacuation	

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
21.0	Charging of Refrigerant	The methods of charging refrigerant	Ways of introducing refrigerant into the system	Lecture/demonstration
22.0	Scope of Refrigeration	The various applications of refrigeration	The following refrigeration applications      Domestic     Commercial     Industrial     Transport     Air conditioning     Automobile airconditioning	Lecture/Field trips
23.0	AIRCONDITIONING	The basic principles of air conditioning	<ul> <li>Basic principles of air conditioning</li> <li>Distinguish between the various types of air-conditioning systems</li> <li>Identify various components and their functions</li> </ul>	Discussion/Lecture
24.0	FOOD PRESERVATION	Methods of food preservation	Methods of food preservation  Refrigeration  Drying  Salting  Smoking  Frying  Storage temperature  Freezing temperature	Lecture/Discussion
25.0	CLEAN-UPS	Importance of keeping a working area clean	the need of cleaning the customer's premises after work.  • Floors  • Walls  • Ceilings  • General working area	Lecture/discuss

# **CERTIFICATE ONE - TRADE SCIENCE AND CALCULATIONS**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
1.0	PROCESSES OF REFRIGERATION	Processes of refrigeration cycle	<ul> <li>Define a process</li> <li>The four processes</li> <li>i. Compression</li> <li>ii. Condensation</li> <li>iii. Expansion</li> <li>iv. Evaporation</li> </ul>	Lecture/ Discussion
2.0.	MATTER	Forms of matter and its properties	The various forms of matter and  Liquids  Solids  Gas  Atom  Molecules  Electrons  Elements etc.	Lecture
3.0.	BEHAVIOUR OF MATTER	The behaviour of matter	<ul> <li>Define energy</li> <li>Types of energy</li> <li>Force, motion, work power, horse power, density, volume, mass, specific volume, specific gravity, acceleration, time, velocity</li> </ul>	Lecture and laboratory exercise
4.0.	HEAT	The Movement and calculation of heat	<ul> <li>Definition of heat</li> <li>Transfer of heat conduction, radiation</li> <li>Convection</li> <li>Kinds of heat sensible heat, lalent heat, specific heat</li> </ul>	Lecture and laboratory exercise
5.0.	INTENSITY OF HEAT	Conversion and measurement of temperature	Temperature scales Temperature conversion Types of thermometer	Lecture/Discussion/De monstration

# **CERTIFICATE ONE - TRADE SCIENCE AND CALCULATION**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
6.0.	PRESSURE	The various forms of pressure applied to refrigeration and airconditioning	Explain Pressures:      Atmospheric     Gauge     Absolute     Critical	Discuss/Lecture
7.0.	LAWS AFFECTING PRESSURE	Calculate laws affecting refrigeration system	Pressure laws      Boyles     Charles     Dalton's     Pascal     General gas	Discuss /Lecture
8.0.	INTRODUCTION TO PRESSURE HEAT DIAGRAM	The basic application of Mollier chart	<ul> <li>i. Define mollier chart</li> <li>ii. The lines on the mollier chart</li> <li>iii. Mollier chart to represent the refrigeration cycle</li> </ul>	Define mollier chart and discuss With diagram
9.0.	PSYCHROMETRY	The basic application of psychrometer	<ul> <li>The lines on the psychrometric chart</li> <li>The sling psychrometer</li> <li>Psychrometric chart to determine the followings: <ol> <li>a relative humidity</li> <li>wet bulb temperature</li> <li>dry bulb temperature</li> <li>dew point etc.</li> </ol> </li> </ul>	Lecture/Discussion s/Demonstration With diagram

# **CERTIFICATE ONE - TRADE SCIENCE AND CALCULATION**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
10.0	PRINCIPLES OF ELECTRICITY	The basic principles of electricity	<ul> <li>Describe the structure of an atom</li> <li>Identify negative and positive charges</li> <li>Explain conductors and insulators</li> <li>Describe magnetism</li> <li>Differentiate between direct and alternating current</li> <li>List unit for <ol> <li>Current</li> <li>Voltage</li> <li>Resistance</li> </ol> </li> <li>Differentiate between the following circuits: <ol> <li>Series</li> <li>Parallel</li> </ol> </li> <li>State Ohm's Law</li> <li>Calculate for electrical power</li> </ul>	Lecture/ Discussion/ Demonstration/ Illustration
11.0	CAPACITORS	The function of capacitors	<ul> <li>Define capacitor</li> <li>Types of capacitors</li> <li>Calculate capacitance in both series and parallel circuits</li> <li>Unit and rating of capacitor</li> </ul>	Discussion/ Lecture
12.0	ELECTRONIC TOOLS	Common tools	Explain the functions of tools: <ul><li>Screw drivers</li><li>Soldering iron</li><li>Analogue/digital meters</li></ul>	Lecture/Discussion

# **CERTIFICATE ONE - SCIENCE AND CALCULATION**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
13.0	ELECTRONIC COMPONENTS	Test and re-place electronic components	Components:  Resistors Transistors Transformers I.Cs Printed circuits Diodes etc.	Discussions and demonstration with real objects
14.0	SOLDERING AND DE-SOLDERING	Use soldering iron to solder or desolder Leads	Explain how to use soldering iron and sucker to remove or fix electronic components	Discussions/ demonstration
15.0.	CHILLERS	The function of chillers	<ul><li>Explain the work of chillers</li><li>Types of chillers</li><li>Application</li></ul>	Lecture Discussion Demonstration/ with site visit

# **CERTIFICATE ONE - TRADE DRAWING**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
1.0.	INTRODUCTION	The importance of trade drawing	Explain the importance of drawing:	Demonstration
	TO TRADE		• Tools	with real objects
	DRAWING		<ul> <li>Components</li> </ul>	
			<ul> <li>Various symbols</li> </ul>	
2.0.	FREEHAND	Capable of sketching	Sketching of:	Demonstration and
	DRAWING		Tools	guide trainees to
			• Plier	practice free hand
			<ul> <li>Hacksaw blade</li> </ul>	sketching as in sub
			Tube cutter	point
			• Tube bender	
			• Screw drivers etc.	
			<u>Equipment</u>	
			Vacuum pump	
			Air blower	
			<ul> <li>Welding equipment etc.</li> </ul>	
			<u>Instruments</u>	
			• Voltmeter	
			• Ohmmeter	
			• Ammeter	
			• Sling psychrometer, etc.	
3.0.	DRAWING OF	The various components	Draw:	Demonstration and
	REFRIGERATION		<ul> <li>Compressors</li> </ul>	practice
	COMPONENTS		• Condensers	
			Expansion valves	
			<ul> <li>Evaporators</li> </ul>	
4.0.	ACCESSORIES	The various accessories	Draw:	Demonstration and
			<ul> <li>Dehydrators</li> </ul>	practice
			Sight glass	
			Heat exchangers	
			• Accumulator	
			Liquid receivers etc.	

# **CERTIFICATE ONE - TRADE DRAWING**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
5.0.	Symbols of	Types of symbols	Mechanical symbols	Demonstration/
	Refrigeration		Electrical symbols	Illustration
6.0.	Basic Gauge Manifold	Gauge manifold parts	Draw gauge manifold and label the internal parts.	Demonstration
7.0.	Basic Refrigeration Cycle	Refrigeration cycle	Draw the basic refrigeration cycle Indicate the flow of refrigerant	Demonstration
8.0.	Refrigeration Cycle	Refrigeration cycle	Draw refrigeration cycle and Incorporate accessories:      Drier     Sight glass     Accumulator     Muffler etc.	Demonstration
9.0.	Connecting Gauge Manifold	The gauge manifold to refrigeration system	<ul><li>Refrigeration cycle</li><li>Manifold gauge</li><li>Vacuum pump</li><li>Refrigeration cylinder</li></ul>	Demonstration
10.0	Refrigeration Cycle Using Symbols	Symbols of Refrigeration cycle	Refrigeration circuit using symbols	Demonstration
11.0	Electrical Refrigeration Circuit	Circuit with symbols	Draw electrical circuit of: <ul><li>Refrigerators</li><li>Air conditioners</li><li>Using symbols</li></ul>	Demonstration

ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
1.0	GENERAL WORKSHOP PRACTICE	Understand the various workshop safety practice	First aid for:  Burns  Electric shock  Frozen eyes  Gas poisoning	Discuss the various safety measures and practices
2.0.	TOOLS, EQUIPMENT AND INSTRUMENT	Tools for Refrigeration and Airconditioning Servicing	Maintenance of the following tools, equipment and instrument:  • tube cutter  • vacuum pump  • set of pliers  • set of adjustable wrenches  • oxy-acetylene welding set  • voltmeter etc.	Demonstrate the uses and maintenance of the following tools, equipment and instrument
3.0.	TUBE CUTTING	Know how to cut tube	<ul><li>Measurement of tube</li><li>Cutting of tubes</li><li>Reaming of tubes</li></ul>	Demonstrate the cutting of tubes
4.0.	BENDING OF COPPER AND STEEL PIPES	Techniques of bending copper and steel pipes	Purpose of copper and steel pipes	Demonstrate the technique of bending
5.0.	FLARING AND SWEDGING OF COPPER PIPES	<ul><li>Flaring tools</li><li>Swedging tools</li></ul>	Handle and use the flaring and swedging tools	Demonstrate safe use of flaring and swedging
6.0.	Hard and Soft Soldering and Brazing Alloys/Flux or Borax	Oxy-acetylene set-up  Know how to apply flux  Know when and why to apply flux	<ul> <li>Set up and operate oxy-acetylene equipment in a given situation</li> <li>Adjust the flame:</li> <li>Carbonizing</li> <li>Oxidizing</li> <li>Neutral</li> <li>Safety precaution should be observed</li> <li>Apply flux when necessary</li> </ul>	Demonstrate the use of oxy-acetylene equipment.  Sketch different types of flames and its application

ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
7.0.	CUTTING AND THREADING PIPES	Types of screw thread, taps and dies	<ul> <li>Explain and state the functions of:</li> <li>Taps (taper tap, second tap, plug/button tap)</li> <li>Tap wrench</li> <li>Dies and dies stock</li> </ul>	Demonstrate thread cutting and cutting with trainee activity
8.0	PARTS OF REFRIGERATION COMPRESSORS	Parts of refrigeration compressors	Visualize hermetic compressor parts  Reciprocating Rotary	Demonstrate with real object the parts of hermetic compressor
9.0.	REFRIGERATION SYSTEM	Evacuation methods	Deep evacuation Triple evacuation	Demonstrate with vacuum pump how to evacuate
10.0	CHARGING OF REFRIGERATION SYSTEM	Charge the refrigeration system with refrigerant and oil	Charge the system with the following:  Refrigerant Oil	Demonstrate the charging of refrigerant and oil
11.0	LEAK DETECTION	Various methods of leak detection	Methods:     Immersion     Soap solution     Litmus paper     Halide torch     electronic	Demonstrate various methods
12.0	THE USE OF GAUGE MANIFOLD	Functions of gauge manifold	<ul> <li>Connect the low and the high pressure gauges</li> <li>Readings on the compound and pressure gauges</li> </ul>	Demonstrate how to use the manifold gauge
13.0	CONNECTING OF PRESSURE CONTROLS	The connecting of pressure control	<ul> <li>Connect L.P.C in a circuit</li> <li>Connect H.P.C. in a circuit</li> <li>Connect dual pressure control</li> </ul>	Demonstrate with real object the connection of pressure controls

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ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
14.0	INSTALLATION OF EXPANSION VALVES	Expansion valve connection	Connect or join: <ul><li>Capillary tube</li><li>A.E.V</li><li>T.E.V.</li></ul>	Demonstrate how to connect or join:  Capillary tube A.E.V T.E.V
15.0.	HANDLING OF REFRIGERANT OIL	Safe handling of refrigerant oil	<ul> <li>Dryness of the oil</li> <li>Prevention of contaminants</li> <li>Storage of oil in a clean and dry container</li> </ul>	Explain the handling of refrigerant oil
16.0	COMPRESSOR TERMINAL IDENTIFICATION	<ul><li>Single phase compressor</li><li>Three phase compressor</li></ul>	Identify terminal of i. single phase compressor ii. three phase compressor	Practice with the ohmmeter Identification of terminals
17.0	ELECTRICAL SYMBOLS FOR REFRIGERATION	Electrical Symbols	<ul><li>Symbols of the various electrical components</li><li>Fixing of plug tops</li></ul>	Practice the drawing of electrical symbols using the real component.
18.0	DRAWING OF SIMPLE REFRIGERATION CIRCUIT SYMBOLS	Symbols of refrigeration circuit	Use symbols to draw refrigeration circuit	Practical drawing using symbols (Schematic drawings)
19.0	ELECTRICAL INSTRUMENT	Common electrical instruments	Type of electrical instruments:	Demonstrate with real object the use of the instrument
20.0	CONNECTION OF CAPACITORS	The two methods of capacitor connections	Series and parallel connections	Explain with real object the two connections of capacitors.

ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
21.0	MAINTENANCE OF FAULTY FINS	Maintenance of faulty fins	<ul><li>Cleaning and straightening of fins using fin comb</li><li>Burglar proof to protect the fins</li></ul>	Illustrate how to clean, straightening with fin comb
22.0	MAINTENANCE OF OXY-ACETYLENE TORCH	Oxy-acetylene equipment Parts and care	<ul> <li>Changing of tip</li> <li>Cleaning hoses</li> <li>Testing of leaks on the hoses</li> <li>Cleaning of tips</li> </ul>	Explain the maintenance of oxyacetylene equipment
23.0	FREEHAND SKETCHING OF COMPONENTS	Refrigeration components	<ul> <li>Draw components of compressor</li> <li>Condenser</li> <li>Expansion valve</li> <li>Evaporator etc.</li> </ul>	Practice the drawing of various components

# LEVEL - CERTIFICATE ONE - TEST SPECIFICATION TABLE TRADE THEORY (OBJECTIVE)

NO	торіс	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Tools, Instruments and Equipment	1	1	2	4
2.	Physical Properties of Metals	2		2	4
3.	Terminal Identification	1	1	1	3
4.	Compressors	1	1	1	3
5.	Condensers	1		1	2
6.	Flow Controls	1		1	2
7.	Evaporators	1		1	2
8.	Refrigerants	1		1	2
9.	Accessories	1	1	1	3
10.	Evacuation		1		1
					25

# LEVEL - CERTIFICATE ONE - TEST SPECIFICATION TABLE TRADE THEORY (SUBJECTIVE)

NO	TOPIC	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Airconditioning	1	2	2	5
2.	Charging	1	1	2	4
3.	Basic Refrigeration Cycle	1	2	2	5
4.	Food Preservation	2	1		3
5.	Dehydration	1	1	3	5
					22

# LEVEL - CERTIFICATE ONE - TEST SPECIFICATION TABLE TRADE SCIENCE AND CALCULATIONS (OBJECTIVES)

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370	#ODIO	COGNITIVE/	AFFECTIVE/	PSYCHOMOTOR/	<b>7</b> 0 <b>7</b> 1
NO	TOPIC	KNOWLEDGE	UNDERSTANDING	APPLICATION	TOTAL
1.	Processes of Refrigeration	1	1	1	3
2.	Matter	2	1	1	4
3.	Heat	2	1	1	4
4.	Pressure	1	1	2	4
5.	Psychrometry	1	-	1	2
6.	Principle of Electricity	1	1	2	4
7.	Capacitors	1	-	1	2
8.	Electronics	1	-		1
9.	Chillers	1	-		1
				_	25

# LEVEL - CERTIFICATE ONE - TEST SPECIFICATION TABLE TRADE SCIENCE AND CALCULATIONS (SUBJECTIVES)

NO	торіс	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Matter	2	2	1	5
2.	Heat	2	1	2	5
3.	Pressure	1	1	1	3
4.	Psychrometery	2	1	1	4
5.	Electricity and Electronics	2	2	1	5
6.	Chillers	1	1	1	3
7.					25

# LEVEL - CERTIFICATE ONE - TEST SPECIFICATION TABLE TRADE DRAWING

NO	TOPIC	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Introduction to Drawings	1	2	2	4
2.	Freehand Sketches	1		3	3
3.	Refrigeration Components	1	1	2	3
4.	Symbols	2		2	4
5.	Refrigeration Cycle	1	2	2	5
6.	Electrical Circuit	1	2	2	6
7.					25



# NATIONAL VOCATIONAL TRAINING INSTITUTE TESTING DIVISION

TRADE TESTING REGULATIONS AND SYLLABUS

TRADE: REFRIGERATION AND AIRCONDITIONING SERVICING

LEVEL: CERTIFICATE TWO

### A. INTRODUCTION

i. The review of this syllabus has been generally influenced by the demands of industries due to its continuous change as a result of technological advancement and the changing needs of society.

It was also influenced by the TVET reforms under the directions of the new educational reforms with the view to opening up further education and training opportunities to TVET graduates. The certificate TWO syllabus is designed to respond to the following level descriptors:

QUALIFICATION	KNOWLEDGE LEVEL	SKILLS AND ATTITUDE:
Certificate II	1. To demonstrate broad knowledge base with substantial depth in area(s) of study.	1. Needs varied skills and competencies in different tasks under various contexts.
	2. To demonstrate a command of analytical interpretation of range of data.	2. Require a wide range of technical and supervisory skills.
	3. To present results of study accurately and reliably.	3. Would be employed in different contexts.

ii. The syllabus is aimed at providing advance knowledge in the safe handling and uses of Refrigeration and Airconditioning tools and equipments, materials and gasses, troubleshooting, energy saving methods and also uses of environmentally friendly substances.

#### B. GENERAL OBJECTIVES

On completion of this course, the trainee should be able to understand and apply:

- i) the safe methods of defrosting and draining of condensate water from evaporator surfaces
- ii) why and how to insulate suction lines.
- iii) methods of cleaning the system by dehydration
- iv) the systematic method of installing split Air-conditioner and troubleshooting them
- v) the functions of transformers
- vi) charging of refrigerant and oil in the system
- vii) and appreciate customer service and cleanliness

### C. THE COURSE COMPONENTS

Trade Theory
Science and Calculation
Trade Drawing
Trade Practical
General Paper

EXAMINATION: The candidates would be examined in the FIVE components listed in 'C' above.

#### **EXAMINATION:**

Practical work must be carefully planned to illustrate application of the theory and to provide maximum opportunity for shop practice, laboratory work and demonstration.

### D. KNOWLEDGE AND SKILLS REQUIREMENT

The prime objective of the programme is to provide knowledge and skills of the trade in a manner that will best meet the needs of the trade as well as industries using professional equipments

### E. ENTRY TO THE COURSE

Minimum education: Must have passed the Certificate One (I) examination.

#### F. ELIGIBILITY FOR ENTRY TO EXAMINATION

Candidates may enter for examination only as internal candidate that is those who at the time of entry to the examination are undertaking (or) have already completed the Foundation level and Certificate One at an approved establishment).

### G. EXTERNAL EXAMINERS

The practical work of candidates will be assessed by an external examiner appointed by the Trade Testing Commissioner.

#### H. EXAMINATION RESULTS AND CERTIFICATES

Each candidate will receive record of performance given the grade of performance for the components Taken. These are:

- ii) Distinction
- iii) Credit
- iv) Pass
- v) Referred/Failure

Certificates would be issued to candidates who pass in all the components.

### NOTE:

All Technical and Vocational trainees who aspire to take advantage of the opportunities opened to them in the educational reforms should NOTE that, for a trainee to progress to certificate Two (2) a pass in Certificate One (1) is compulsory.

#### I. APPROVAL OF COURSE

Institutions or other establishments intending to prepare trainees for the Examination must apply to:

THE COMMISSIONER
TESTING DIVISION
NVTI HEAD OFFICE
P. O. BOX MB 21, ACCRA

### J. ACKNOWLEDGEMENT

NVTI wishes to acknowledge the team of experts, for preparing the materials which have been incorporated into this syllabus.

Ms. Lydia Toku - Diploma (Ed.) Ref.III

Mr. Frank Davies Agamah B Tech. (Ed) UK

Mr. Robert Amontcho (F.T.C.)

Government's desire to improve the lot of Technical/Vocational Training, which led to the preparation of this syllabus, is hereby acknowledged.

### **RECOMMENDED BOOKS**

- 1. Principles of Refrigeration by C. Thomas Oliver
- 2. Ref and Air-conditioning Tech. (MOTIVET) By N. Cook
- 3. Fundamentals of Refrigeration & Airconditioning by Billy Langley
- 4. Refrigeration and Airconditioning Technology: by William C. Whitman
- 5. Processes and Materials by Chapman
- 6. Tropical Refrigeration & Airconditioning by L.W. Cottel and S. Olarewaju
- 7. Refrigeration & Airconditioning and Cold Storage by Raymond Gunther
- 8. Engineering Science by Hughes and Hughes
- 9. Fundamentals of Automotive Air Conditioning by Boyce H. Dwiggins
- 10. Engineering Drawing and Construction by L.C. Mott
- 11. Internet

# LIST OF TOOLS AND EQUIPMENT

- 1. Long Nose Plier
- 2. Plier (Combination)
- 3. Side Cutting Plier
- 4. Hacksaw Blades
- 5. Hammer (Ball Pein)
- 6. Hammer (Claw)
- 7. Mallet
- 8. Flare Nut Wrench
- 9. Ratchet Box Wrenches
- 10. Tube Cutter
- 11. Set Of Flaring Tools
- 12. Set Of Swaging Tools
- 13. Tube Bender (Mechanical)
- 14. Bending Springs / All Sizes
- 15. Manifold Gauge
- 16. Ohmmeter
- 17. voltmeter
- 18. clamp-on ammeter
- 19. set of screw drivers
- 20. set of hexagonal wrenches
- 21. set of adjustable wrenches
- 22. electric hand drill (power)
- 23. oxy-acetylene welding set/nozzles
- 24. vacuum pump
- 25. recovery machine
- 26. charging scale
- 27. lack detectors
- 28. belt tension gauge
- 29. revit gun
- 30. bench vice
- 31. various hand files
- 32. pinch-off tool

- 33. set of allen wrenches
- 34. junior hackwas
- 35. thermometer (calibrated and digital)
- 36. sling psychrometer
- 37. cold chisel (all sizes)
- 38. tap die stocks
- 39. wire brush

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
1.0.	CLEANING	Know how to remove contaminants	Explain how to remove contaminants:  • Solids  • Liquid and gases	Lecture Discussion
2.0.	DEHYDRATION	The purpose of dehydration	Explain the purpose of drying the system: Type of driers  • Adsorption Absorption	Lecture/Demonstration /Discussion
3.0.	CHARGING A SYSTEM	The process of charging a system with gas	Show the correct procedure of charging  Refrigeration oil Refrigerant	
4.0.	DEFROSTING	The methods of defrosting	Identify the methods of defrosting:  • Manual  • Electric  • Hot gas  • Water  • Hot-gas thermo bank	Lecture, Demonstration and Discussion
5.0	DRAINAGE	The angle at which condensate flows	Illustrate how to install drain lines on: Split unit	Lecture
6.0.	INSULATION	The purpose of insulation	<ul> <li>Explain the purpose of insulation materials</li> <li>Purpose of insulation on pipes, walls and ducts</li> </ul>	Demonstration/ Discussion
7.0.	INSTALLATION OF AIRCONDITIONERS	How to install air conditioners	Illustrate the procedure for installing air-conditioning:  • Split unit  • Central unit  • Automobile  • Package units	Lecture/Discussion

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
8.0.	TROUBLESHOOTING	The ability to diagnose a unit	<ul><li>Interpret the procedures of diagnosing faults on:</li><li>Refrigerating units</li><li>Air-conditioning units</li></ul>	Discussion/Lecture
9.0.	ROUTINE SERVICING	Routine servicing	Servicing plan for:  Refrigerators Airconditioners	
10.0	TRANSFORMERS	The functions of transformers	<ul><li>Explain the work of a transformer</li><li>Step-down</li><li>Step-up</li><li>Stabilizer</li></ul>	
11.0	FOOD PRESERVATION	The importance of food preservation	State various methods of food preservation.  Refrigeration  Drying Blanching etc. Freezing temperature Storage temperature	Lecture/Discussion
12.0	MICRO-ORGANISMS	The effect of micro-organisms	Elaborate on the types of micro- organisms: Bacteria Moulds Enzymes	Discussion/Lecture
13.0	CLEAN-UPS	The purpose of cleaning	Clean up all working area after installation and servicing:  • Floors  • Walls  • Ceilings  • Etc.	Discussion

# **CERTIFICATE TWO - TRADE SCIENCE AND CALCULATION**

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
1.0.	PRESSURE LAWS	The effect of pressure law on refrigeration system	State and calculate the various pressure laws: Boyles Charles Pascals Dalton's General gas	Illustrations/ Discussions
2.0.	AIRCONDITIONIN G PROCESSES	The air-conditioning processes	<ul> <li>Humidification</li> <li>Dehumidification</li> <li>Filtration</li> <li>Air movement</li> <li>Cooling/heating etc</li> </ul>	Discussions
3.0.	PRESSURE HEAT DIAGRAM	Use the mollier chart in calculation	<ul> <li>Calculate for the following parameters:</li> <li>Refrigeration effect</li> <li>Heat of compression</li> <li>Heat absorbed in the evaporator</li> <li>Heat rejected in the condenser</li> <li>Sensible heat</li> <li>Latent heat etc.</li> </ul>	
4.0.	EXPANSION	The expansion of solids, liquids and gases	<ul><li>Linear expansion</li><li>Superficial expansion</li><li>Cubical expansion</li></ul>	Illustration/ Discussion
5.0.	PSYCHOMETRIC CHART	Plot and determine the properties of air	<ul> <li>Humidity</li> <li>Dew point</li> <li>Grains of moisture</li> <li>Enthalpy</li> <li>Relative humidity etc.</li> </ul>	Illustration/ Discussion

ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
6.0	HEAT LOAD	The estimation of heat load	<ul> <li>Load sources</li> <li>Product load</li> <li>Wall gain load</li> <li>Supplementary load</li> <li>Air change load etc.</li> </ul>	Illustration/ Discussion
7.0.	ELECTRICAL CIRCUITS	Calculate the resistance of various circuits	Define resistance Calculate the resistance in series, parallel and both series and parallel	Illustration/ Discussion
8.0.	ELECTRICAL CIRCUITS	Define and calculate	Electrical power Electrical energy Inductance Transformer	
9.0.	CAPACITORS	Know the function of capacitor	<ul> <li>Define capacitor</li> <li>Types of capacitor</li> <li>Calculate for capacitance</li> <li>i. Series</li> <li>ii. Parallel</li> </ul>	Illustration/ Discussion
10.0	ELECTRONIC TOOLS	Know the work of tools	<ul><li>Explain the functions of tools:</li><li>Screw drivers</li><li>Soldering iron</li><li>Analogue/digital meters</li></ul>	Discussion
11.0	SOLDERING AND DESOLDERING	Use the soldering iron to solder or desolder	Explain how to use soldering iron and sucker to remove or fix electronic components	Discussion
12.0.	ELECTRONIC COMPONENTS	Test and replace electronic components	Components  Resistors  Capacitors  Transformers  ICS  Printed circuit  Diodes etc.	Discussion
13.0	CHILLERS	Understand the function of chillers	<ul><li>Explain the purpose of chillers:</li><li>Application of chillers</li><li>Types of chillers</li></ul>	Discussion`

# CERTIFICATE TWO -TRADE DRAWING

ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
1.0	INTRODUCTION TO TRADE DRAWING	The importance of trade drawing	<ul> <li>Explain the importance of drawings</li> <li>Identification of components</li> <li>Identification of symbols</li> </ul>	Demonstration
2.0.	FREEHAND DRAWING	Capable of Drawing and Labelling	Tools:     Equipment     Instruments	Demonstration
3.0.	REFRIGERATION COMPONENTS	Capable of drawing and labeling	<ul><li>Components</li><li>Accessories</li><li>Humidifiers</li><li>Dehumidifiers</li></ul>	Demonstration
4.0.	SYMBOLS OF REFRIGERATION	Show and interpret drawing	<ul><li>Mechanical symbols</li><li>Electrical symbols</li></ul>	Discussions
5.0.	GAUGE MANIFOLD	Drawing and labeling	Sketch and label the internal construction of a gauge manifold digital or analogue	
6.0.	COMMERCIAL REFRIGERATION	Sketch refrigeration cycle	Draw refrigeration cycle incorporating:  • Evaporative condenser  • Cooling tower Flooded evaporator, etc.	
7.0.	ELECTRICAL REFRIGERATION CIRCUITS	Capable of drawing circuit with symbols	Draw electrical circuits     Refrigerators     Airconditioners     Three phase Refrigeration wirings Three phase air conditioning wirings	Demonstration
8.0.	ELECTRICAL COMPONENTS	Draw various components	Drawing of the followings:  Thermostat Overload protection Fuse Breaker etc.	

ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	INSTRUCTIONAL TECHNIQUES
1.0	DEFROSTING	Method of defrosting	Explain the method of defrosting:	Discuss the methods of defrosting
2.0	REFRIGERATION ACCESSORIES	The function and maintenance of accessories	Explain the various accessories	Discuss the function and maintenance of accessories using real object
3.0	DEHYDRATION	The function of driers	Explain the importance of dehydration  • Absorption of moisture  • Liquid line driers  • Suction line driers	Demonstrate how to dehydrate the refrigeration system
4.0	EVACUATION	The methods of evacuation	Emphasize on the methods of evacuation  • Deep evacuation  • Triple evacuation	Demonstrate how to evacuate the refrigeration system
5.0	INSTALLATION OF AIRCONDITIONER	The installation of air conditioners	Explain the procedure for installing air conditioners  • Package unit • Split unit • Central unit, etc	Demonstrate the installation of air conditioners

		- IKADE FRACTICALS		INSTRUCTIONAL	
ITEM	TASK	CRITICAL SKILLS	SUB SKILLS	TECHNIQUES	
6.0	INSULATORS	The function of insulators	Identify various type of insulating	Demonstrate the	
			materials	insulation of suction	
			• Cork	pipes and ducts	
			Armmaflex		
			Fibre glass		
			<ul> <li>Insulation of suction pipes</li> </ul>		
			Discharge ducts, etc		
7.0.	REFRIGERATION	Refrigeration wiring	Do refrigeration wiring involving the	Demonstrate how to	
	WIRING		following:	wire a refrigeration	
			Electric heaters		
			• Timer		
			• H. P. C.		
			• L. P. C.		
			Thermostat		
			Relays		
			Overloads, etc		
8.0	AIR CONDITIONING	Air conditioning wiring	Do the wiring of the following:	Demonstrate how to	
	WIRING		Packaging unit	wire air conditioning	
			Split unit	unit	
			Central unit		
			Automobile air conditioners		
9.0	MAINTENANCE OF	Routine maintenance of equipment	Cleaning of the following:	Demonstrate the	
	REFRIGERATING	in refrigeration	• Filters	dehydration of	
	EQUIPMENT		• Condensers	refrigeration system	
			Evaporators		
			Straightening of fins		
			Check pressure		
			Lubricate moving parts		
			• Carry out efficiency test, etc.		
10.0	RECOVERY	How to use the recovery machine	Removal of refrigerant from the	Demonstrate the use	
			system	of recovery machine	
			Recovery		
			Recycling		
			Reclaiming		
			(R.R.R.)		

ITEM	TASK	CRITICAL POINTS	SUB POINTS	INSTRUCTIONAL TECHNIQUES
11.0	RETROFITTING	The change over from one refrigerant to ozone friendly types	Use of ozone friendly refrigerants in place of hydrocarbons	Demonstrate how to change over from hydrocarbons to ozone friendly refrigerants
12.0	REPLACEMENT OF FAULTY CIRCUIT BOARD AND REMOTE CONTROL	Replacement of circuit board	Identify, diagnose and replace:  • Airconditioner circuit board  • Refrigerator circuit board  • Remote control	Demonstrate the replacement of circuit boards
13.0	CLEAN-UPS	Clean the work area after servicing and installation	Clean the following areas:  The walls  Floor  Ceiling  General work	Cleaning-up the work area

# LEVEL - CERTIFICATE TWO - TEST SPECIFICATION TABLE TRADE THEORY (OBJECTIVE)

NO	торіс	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Cleaning	1	1	1	3
2.	Dehydration	1	1	2	4
3.	Charging a System	1	1	2	4
4.	Defrosting		2	1	3
5.	Insulation	1	1	1	3
6.	Installation of Air-conditioners	1	1	2	4
7.	Transformers	1		1	2
8.	Food Preservation and Micro-		1		2
	Organism				
					25

# LEVEL - CERTIFICATE TWO - TEST SPECIFICATION TABLE TRADE THEORY (SUBJECTIVE)

NO	TOPIC	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Charging	2	1	2	5
2.	Drainage	1	1	2	4
3.	Installation of Airconditioners	1	1	3	5
4.	Troubleshooting		2	3	5
5.	Routine Services	1	1	2	4
6.	Clean-Ups	1		1	2
7.					25

# LEVEL - CERTIFICATE TWO - TEST SPECIFICATION TABLE (SCIENCE AND CALCULATION - OBJECTIVES)

NO	торіс	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Pressure Laws	1	1	2	4
2.	Airconditioning Processes	1	1	1	3
3.	Pressure Heat Diagram (Mollier Chart)	1	1	1	3
4.	Expansion of Materials	1	1	1	3
5.	Psychometric Chart	1	1	1	3
6.	Heat Load	1		2	3
7.	Electrical Circuit	1	1	2	4
8.	Capacitors	1		1	2
_					25

# LEVEL - CERTIFICATE TWO - TEST SPECIFICATION TABLE TRADE SCIENCE AND CALCULATIONS (SUBJECTIVE)

NO	торіс	COGNITIVE/ KNOWLEDGE	AFFECTIVE/ UNDERSTANDING	PSYCHOMOTOR/ APPLICATION	TOTAL
1.	Psychometric Chart	1	1	2	4
2.	P.H. Charts	1	1	2	4
3.	Chillers	1		2	3
4.	Electricity and Electronics	1	2	2	5
5.	Capacitors	1		2	3
6.	Soldering and De-soldering	1		1	2
7.	Pressure Laws	1	1	2	4

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# LEVEL - CERTIFICATE TWO - TEST SPECIFICATION TABLE (TRADE DRAWING)

		COGNITIVE/	AFFECTIVE/	PSYCHOMOTOR/	
NO	TOPIC	KNOWLEDGE	UNDERSTANDING	APPLICATION	TOTAL
1.	Introduction to Drawing	1		2	3
2.	Freehand Drawing	1		2	3
3.	Refrigeration Components	1	1	2	4
4.	Symbols of Refrigeration	1	1	2	4
5.	Gauge Manifold	1	1	2	4
6.	Commercial Refrigeration	1	1	2	4
7.	Electrical Circuits	1	1	1	3
					25